



SICO AMERICA INC.  
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# Graduate Table Bench

## ASSEMBLY INSTRUCTIONS

### Safety



**Warning!** Always wear safety glasses when installing the Graduate Table Bench Assembly. Failure to observe this warning can result in serious injury!



**Caution!** All personnel including temporary workers must read and understand this instruction before assembling the Graduate Table.

### Intended Use

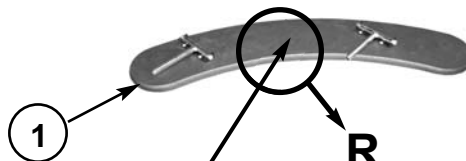
- The Graduate Table Bench is intended to be assembled as described in this instruction.
- If problems or questions arise, contact Sico America Inc. customer service at the addresses or numbers listed at the bottom of this page.
- Always provide the serial number when ordering parts or requesting technical assistance.

### Graduate Table Bench Parts

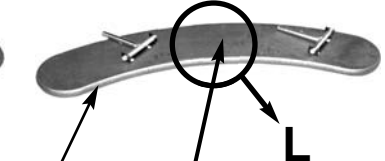
Make sure that the parts shown below are present before attempting the Graduate Table Bench assembly. Discard any extra parts when finished.



Item	Qty	Description
1	1	Graduate Table Bench, right
2	1	Graduate Table Bench, left
3	4	M8x40mm Hex Head Screw
4	4	M8-1.25 Locknut, nyloc



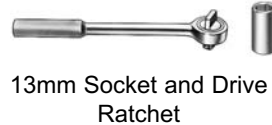
Each right table bench is marked with a R on the bottom surface.



Each left table bench is marked with a L on the bottom surface.

### Tools Required

The Graduate Table Bench assembly requires the assembler to supply the tools shown at the right.



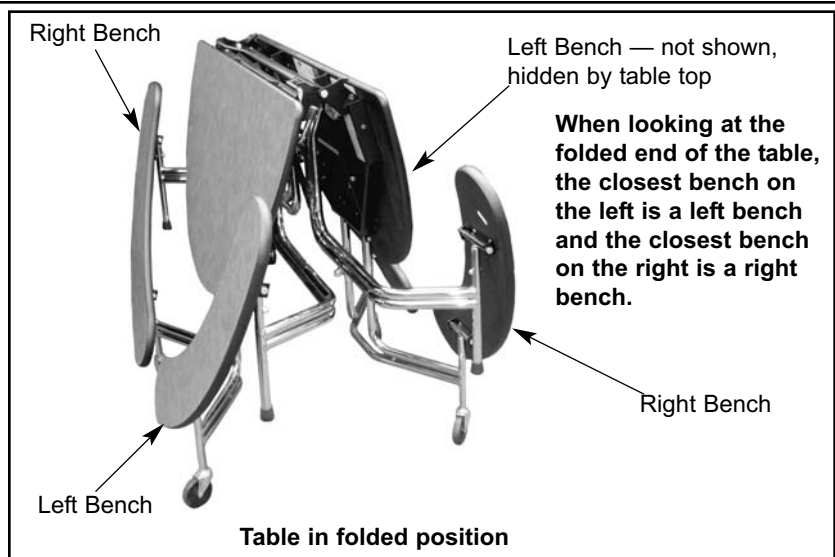
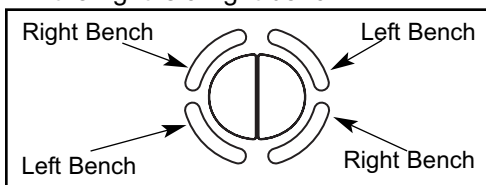
13mm Socket and Drive Ratchet



One 13mm Combination Wrench

### Bench Location

- Each left table bench is marked with an L and each right table bench is marked with an R.
- Table benches can **only** be assembled in the locations shown in the illustration at the right.
- When looking at the folded end of the table, the closest bench on the left is a left bench and the closest bench on the right is a right bench.



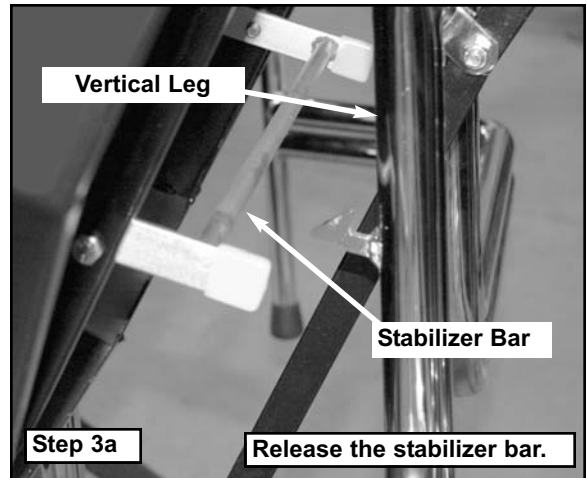
# Graduate Table Bench Assembly

## Before Starting



**Warning!** Always wear safety glasses when assembling the Graduate Table Benches. Failure to observe this warning can result in serious injury!

1. Collect the tools needed for the assembly. Refer to *Required Tools* on the preceding page.
2. Inventory the parts in the shipping carton and make sure that everything needed is present. Refer to *Graduate Table Bench Parts* on page 1.
3. With the table in the storage position:
  - a. Release the stabilizer bar.
  - b. Allow the table vertical legs to open about six-inches to 12-inches between the inside of the vertical legs.
  - c. Secure the two legs to prevent them from opening too wide.



## Assemble the Benches

**Note:** Refer to the illustration on the bottom of page 1. When looking at the folded end of the table, the closest bench on the left is a left bench and the closest bench on the right is a right bench.

1. Assemble a bench on one side of the Graduate Table.
  - a. Choose a bench and look at the mark on the bottom surface to determine if it is a right or left table bench.
  - a. Refer to the illustration at the bottom of page 1 for the bench location.
  - b. Align the bench mounting tubes with the leg support tubes.
  - c.. Carefully slide the mounting tubes into the two support tubes.
2. Attach the mounting tubes to the leg support tubes.
  - a. Insert a hex head screw through each clearance hole **from the bench side** as shown in the photograph at the right.

**Note:** The hex head screw must be inserted into the holes on the bench side as shown at the right.

- b. Attach a locknut to each hex head screw.
  - c. Tighten each screw and locknut with a 13mm combination wrench and a 13mm socket and ratchet.
3. Refer to the illustration at the bottom of page 1 and continue to assemble table benches referring to the letters on the bottom surface of each table bench.
  4. Make sure that the table functions.
    - a. Place the table into the open position and then close into the storage position, engaging the stabilizer bar.
    - b. If the table operates freely, the benches are installed correctly.

