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Graduate Table Bench

ASSEMBLY INSTRUCTIONS

Safety



Warning! Always wear safety glasses when installing the Graduate Table Bench Assembly. Failure to observe this warning can result in serious injury!



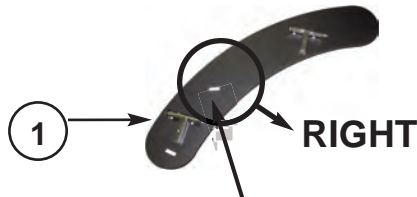
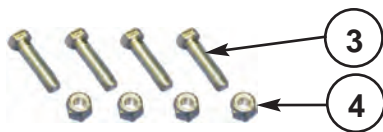
Caution! All personnel including temporary workers must read and understand this instruction before assembling the Graduate Table.

Intended Use

- The Graduate Table Bench is intended to be assembled as described in this instruction.
- If problems or questions arise, contact Sico America Inc. customer service at the addresses or numbers listed at the bottom of this page.
- Always provide the serial number when ordering parts or requesting technical assistance.

Graduate Table Bench Parts

Make sure that the parts shown below are present before attempting the Graduate Table Bench assembly. Discard any extra parts when finished.



Each right table bench is marked with a **RIGHT** on the bottom surface.



Each left table bench is marked with a **LEFT** on the bottom surface.

Item	Qty	Description
1	1	Graduate Table Bench, right
2	1	Graduate Table Bench, left
3	4	M8x35mm Hex Head Screw
4	4	M8-1.25 Locknut, nyloc

Tools Required

The Graduate Table Bench assembly requires the assembler to supply the tools shown at the right.



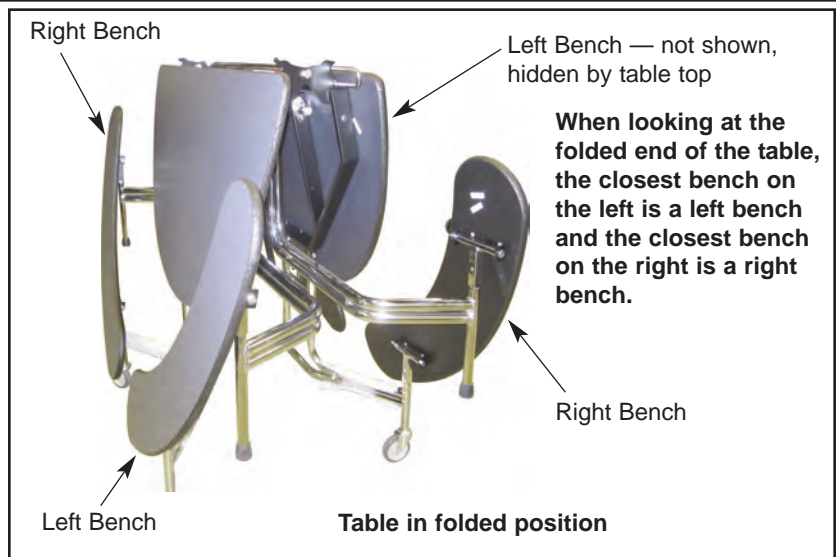
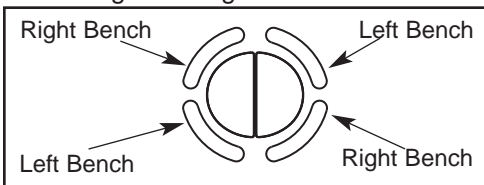
13mm Socket and Drive Ratchet



One 13mm Combination Wrench

Bench Location

- Each left table bench is marked with an L and each right table bench is marked with an R.
- Table benches can **only** be assembled in the locations shown in the illustration at the right.
- When looking at the folded end of the table, the closest bench on the left is a left bench and the closest bench on the right is a right bench.



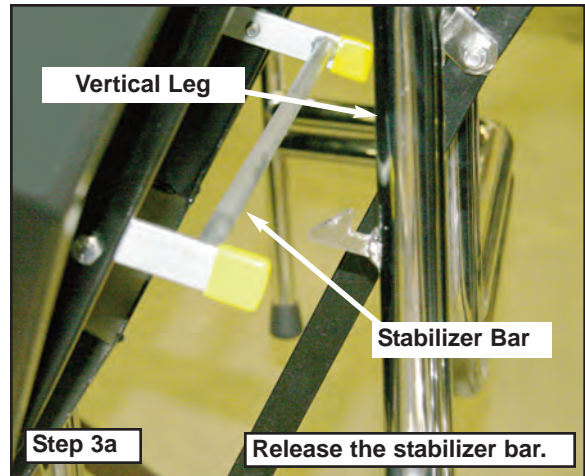
Graduate Table Bench Assembly

Before Starting



Warning! Always wear safety glasses when assembling the Graduate Table Benches. Failure to observe this warning can result in serious injury!

1. Collect the tools needed for the assembly. Refer to *Required Tools* on the preceding page.
2. Inventory the parts in the shipping carton and make sure that everything needed is present. Refer to *Graduate Table Bench Parts* on page 1.
3. With the table in the storage position:
 - a. Release the stabilizer bar.
 - b. Allow the table vertical legs to open about six-inches to 12-inches between the inside of the vertical legs.
 - c. Secure the two legs to prevent them from opening too wide.



Assemble the Benches

Note: Refer to the illustration on the bottom of page 1. When looking at the folded end of the table, the closest bench on the left is a left bench and the closest bench on the right is a right bench.

1. Assemble a bench on one side of the Graduate Table.
 - a. Choose a bench and look at the mark on the bottom surface to determine if it is a right or left table bench.
 - a. Refer to the illustration at the bottom of page 1 for the bench location.
 - b. Align the bench mounting tubes with the leg support tubes.
 - c.. Carefully slide the mounting tubes over the two support tubes.
2. Attach the mounting tubes to the leg support tubes.
 - a. Insert a hex head screw through each clearance hole **from the bench side** as shown in the photograph at the right.

Note: The hex head screw must be inserted into the holes on the bench side as shown at the right.

- b. Attach a locknut to each hex head screw.
 - c. Tighten each screw and locknut with a 13mm combination wrench and a 13mm socket and ratchet.
3. Refer to the illustration at the bottom of page 1 and continue to assemble table benches referring to the letters on the bottom surface of each table bench.
 4. Make sure that the table functions.
 - a. Place the table into the open position and then close into the storage position, engaging the stabilizer bar.
 - b. If the table operates freely, the benches are installed correctly.

