

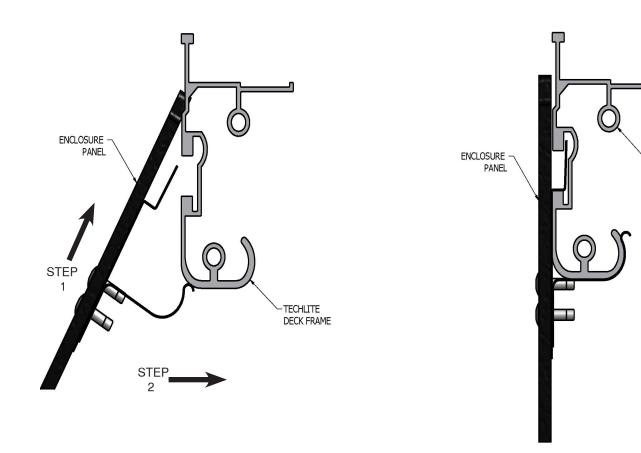
INSTRUCTION SHEET TECHLITE[™] ENCLOSURE PANEL INSTALL 7525 Cahill Road , Minneapolis, MN 55439

1.800.424.0796 | www.sicoinc.com

WARNING!	Always wear safety glasses when installing TechLite™ Enclosure Panels Failure to observe this warning can result in serious injury!
L CAUTION!	All personal including temporary workers must read and understand this instruction before installing TechLite [™] Enclosure Panel System.

Intended Use

- 1. The TechLite[™] Enclosure Panel is intended to be installed as described in this instruction.
- 2. If problems or questions arise, contact SICO® Inc. customer service number listed at the bottom of this page.

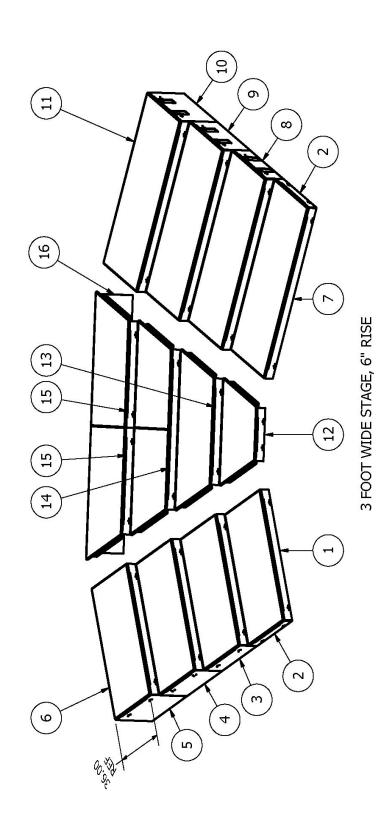


Л

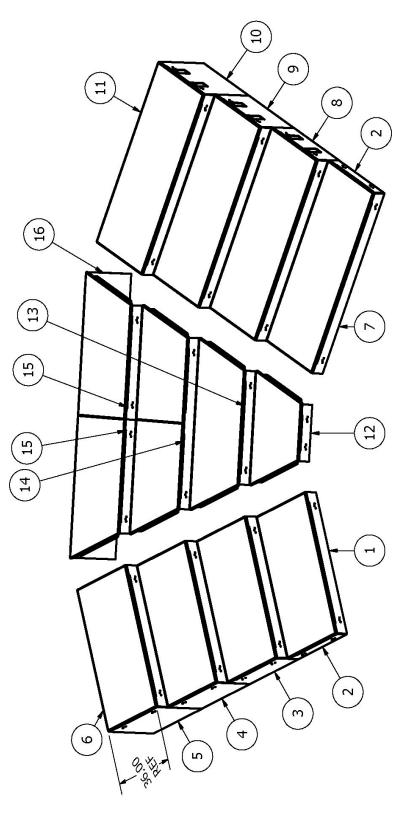
TECHLITE

DECK FRAME

			-	-			_		
PARTS LIST - 6" RISE	DESCRIPTION	ASSY, ENCLOSURE 18 IN X 3 FOOT	ASSY, ENCLOSURE 24 IN X 3 FOOT	ASSY, ENCLOSURE 24 IN X 8 FOOT	ASSY, FRONT PANEL, 6" X 3 ', TIER 1	ASSY, FRONT PANEL, 6" X 3 ', TIER 2	ASSY, FRONT PANEL, 6" X 3 ', TIER 3	ASSY, FRONT PANEL, 6" X 3 ', TIER 4	ASSY, 24" X 4', REAR PANEL, TIER 3
P	MODEL	STE1117N	STE1121N	STE1124N	STE1168	STE1170	STE1172	STE1174	STE1158
	ПЕМ	6	10	11	12	13	14	15	16
PARTS LIST - 6" RISE	DESCRIPTION	ASSY, ENCLOSURE 6 IN X 6 FOOT	ASSY, ENCLOSURE 6 IN X 3 FOOT	ASSY, ENCLOSURE 12 IN X 3 FOOT	ASSY, ENCLOSURE 18 IN X 3 FOOT	ASSY, ENCLOSURE 24 IN X 3 FOOT	ASSY, ENCLOSURE 24 IN X 6 FOOT	ASSY, ENCLOSURE 6 IN X 8 FOOT	ASSY, ENCLOSURE 12 IN X 3 FOOT
ď	MODEL	STE1103	STE1101	STE1109	STE1117	STE1121	STE1123	STE1104	STE1109N
	ПЕМ	ч	2	m	4	5	9	7	ω

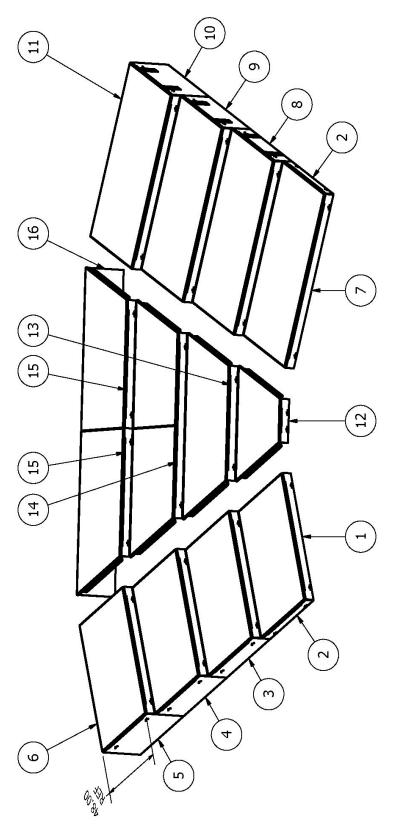


				_					
PARTS LIST - 8" RISE	DESCRIPTION	ASSY, ENCLOSURE 24 IN X 3 FOOT	STE1129N ASSY, ENCLOSURE 32 IN X 3 FOOT	ASSY, ENCLOSURE 32 IN X 8 FOOT	ASSY, FRONT PANEL 8 IN X 3 FOOT, TIER 1	ASSY, FRONT PANEL 8 IN X 3 FOOT, TIER 2	ASSY, FRONT PANEL 8 IN X 3 FOOT, TIER 3	ASSY, FRONT PANEL 8 IN X 3 FOOT, TIER 4	ASSY, 32" X 3', REAR PANEL, TIER 4
	MODEL	STE1121N	STE1129N	STE1132N	STE1177	STE1179	STE1181	STE1183	STE1166
	ITEM	6	10	11	12	13	14	15	16
PARTS LIST - 8" RISE	DESCRIPTION	ASSY, ENCLOSURE 8 IN X 6 FOOT	ASSY, ENCLOSURE 8 IN X 3 FOOT	ASSY, ENCLOSURE 16 IN X 3 FOOT	ASSY, ENCLOSURE 24 IN X 3 FOOT	ASSY, ENCLOSURE 32 IN X 3 FOOT	ASSY, ENCLOSURE 32 IN X 6 FOOT	ASSY, ENCLOSURE 8 IN X 8 FOOT	ASSY, ENCLOSURE 16 IN X 3 FOOT
	MODEL	STE1107	STE1105	STE1113	STE1121	STE1129	STE1131	STE1108	STE1113N
	ITEM	ч	2	'n	4	5	9	7	8



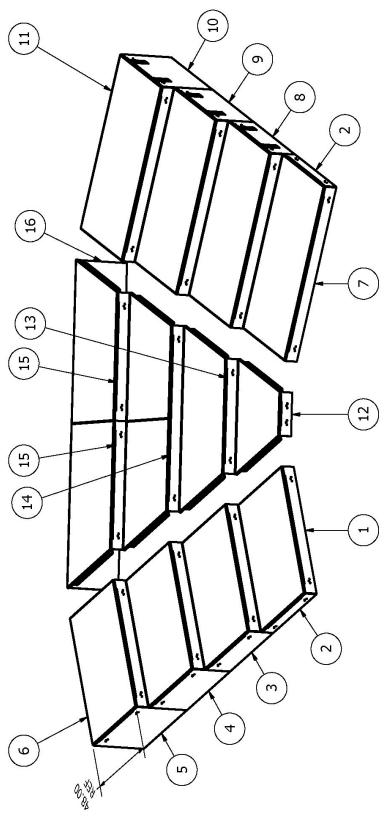
3 FOOT WIDE STAGE, 8" RISE

					2			- 28	
RISE	DESCRIPTION	ASSY, ENCLOSURE 18 IN X 4 FOOT	ASSY, ENCLOSURE 24 IN X 4 FOOT	ASSY, ENCLOSURE 24 IN X 8 FOOT	ASSY, FRONT PANEL, 6" X 4 ', TIER 1	ASSY, FRONT PANEL, 6" $ imes$ 4 ', TIER 2	ASSY, FRONT PANEL, 6" $ imes$ 4 ', TIER 3	ASSY, FRONT PANEL, 6" X 4 ', TIER 4	ASSY, 24" $ imes$ 4', REAR PANEL, TIER 4
PARTS LIST - 6" RISE		ASSY, ENCL	ASSY, ENCL	ASSY, ENCL	ASSY, FRON	ASSY, FRON	ASSY, FRON	ASSY, FRON	ASSY, 24" X
н	MODEL	STE1118N	STE1122N	STE1124N	STE1169	STE1171	STE1173	STE1175	STE1159
	ITEM	6	10	11	12	13	14	15	16
PARTS LIST - 6" RISE	DESCRIPTION	ASSY, ENCLOSURE 6 IN X 6 FOOT	ASSY, ENCLOSURE 6 IN X 4 FOOT	ASSY, ENCLOSURE 12 IN X 4 FOOT	ASSY, ENCLOSURE 18 IN X 4 FOOT	ASSY, ENCLOSURE 24 IN X 4 FOOT	ASSY, ENCLOSURE 24 IN X 6 FOOT	ASSY, ENCLOSURE 6 IN X 8 FOOT	ASSY, ENCLOSURE 12 IN X 4 FOOT
д	MODEL	STE1103	STE1102	STE1110	STE1118	STE1122	STE1123	STE1104	STEILION
	ITEM	н	2	'n	4	ъ	9	7	8



4 FOOT WIDE STAGE, 6" RISE

PARTS LIST - 8" RISE	DESCRIPTION	ASSY, ENCLOSURE 24 IN X 4 FOOT	ASSY, ENCLOSURE 32 IN X 4 FOOT	ASSY, ENCLOSURE 32 IN X 8 FOOT	ASSY, FRONT PANEL 8 IN X 4 FOOT, TIER 1	ASSY, FRONT PANEL 8 IN X 4 FOOT, TIER 2	ASSY, FRONT PANEL 8 IN X 4 FOOT, TIER 3	ASSY, FRONT PANEL 8 IN X 4 FOOT, TIER 4	ASSY, 32" X 4', REAR PANEL, TIER 4
	MODEL	STE1122N	STE1130N	STE1132N	STE1178	STE1180	STE1182	STE1184	STE1167
	ITEM	6	10	11	12	13	14	15	16
PARTS LIST - 8" RISE	DESCRIPTION	ASSY, ENCLOSURE 8 IN X 6 FOOT	ASSY, ENCLOSURE 8 IN X 4 FOOT	ASSY, ENCLOSURE 16 IN X 4 FOOT	ASSY, ENCLOSURE 24 IN X 4 FOOT	ASSY, ENCLOSURE 32 IN X 4 FOOT	ASSY, ENCLOSURE 32 IN X 6 FOOT	ASSY, ENCLOSURE 8 IN X 8 FOOT	ASSY, ENCLOSURE 16 IN X 4 FOOT
	MODEL	STE1107	STE1106	STE1114	STE1122	STE1130	STE1131	STE1108	STE1114N
	ITEM	1	2	ε	4	5	9	7	8



4 FOOT WIDE STAGE, 8" RISE